

Whiptail Installation Guide

STEP 1



Remove the belly pan.

Use the 3/16" cordless drill to drill out all rivets holding the belly pan in place. Once all rivets are removed, you will have access to the mounting area for the bracket.

NOTE: For the Corsa and Lusso, set the pan aside for optional replacement at the end of installation.

STEP 3



Punch the drill holes .

Use the punch tool to create indentations at the center of each marked hole. This step helps guide the drill bit and ensures accurate hole placement.

STEP 2



Position the Whiptail Anchor Mount.

Hold the bracket in position against the mounting area of the boat. Use quick grip clamps to temporarily secure the bracket to the underside of the deck, as well as the lifting ring on the endcap of the pontoon. This will ensure proper position for all bolt locations. Mark the fastener holes through the bracket to ensure proper placement. There are a variety of holes to allow for placement across model years.

STEP 4



Drill holes.

Drill holes at the center of each marked position using the 7/16" drill bit. A smaller pilot hole drilled first is recommended.

STEP 5



Install t-bolts.

Insert the T-Bolts into the newly drilled holes, ensuring they fit snugly.

STEP 6



Lift the Whiptail Anchor Mount into position.

Lift the Whiptail and align the bolt studs through the holes in the bracket. Install flat washers and Nylok Nuts. It is **HIGHLY RECOMMENDED** to use anti-seize compound on all fasteners to ensure easy removal should it be necessary. Place a flat washer on the bolt and thread Nylok Nuts onto the bolts.

STEP 7



Tighten the nuts.

Use the 9/16" socket and ratchet to partially tighten the Nylok Nuts. Do not tighten completely at this time.

STEP 8



Install the tear drop backer and bolt.

Insert the 1/2" Stainless Steel bolt through the Whiptail Anchor Mount, the stern eyelet on the pontoon and the tear drop backer included with your hardware kit, including a washer on both sides. Be sure to use anti-seize compound. Using the 3/4" socket and ratchet, tighten the nut.

At this time, tighten all nuts firmly. Be sure not to overtighten to avoid damage.

STEP 9



Optional belly pan replacement.

For the Corsa and Lusso, it is recommended to trim the belly pan to fit either side of the Whiptail Anchor Mount, using a small piece of black rubber tubing and adhesive on the newly cut edge, and rivet into place. This step will ensure a cleaner look and control spray on the underside of the deck.

Need more help with installation?
Scan the QR code to watch the
step-by-step video.

